|  |  |  |  |  |  |  |  |  |  |  |  |
| --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- |
| **Instruction sheet** | | | | | **Rzeszów University of Technology** | | | | **Page no.** | | |
| **Operation no.:** | | | | | | | | |
| **Operation name:** | | | | | | | | | **Place for a free use** | | |
| **Workpiece name:** | | | | | | | | | **General technology sheet:** | | |
| Task no.: | | | | Task name: | | | | | | | |
| Tool:  *(catalog no./designation should be given)* | | | | | | | | | | | |
| **TECHNOLOGICAL PARAMETERS** | | | | | | | | | | **OTHER PROCESS DATA** | |
| **DESIGNATION**  **(name)** | This is an example  vc  (cutting speed) |  | | | |  | |  | |  |  |
| **UNIT** | m/min |  | | | |  | |  | |  |  |
| **VALUE** | 280 |  | | | |  | |  | |  |  |
| Important remarks regarding the task:  *This area should be filled out with machining strategies, measuring instruments (only if necessary), technological advices for operator and programmer.* | | | | | | | | | | | |
| Task no.: | | | Task name: | | | | | | | | |
| Tool:  *(catalog no./designation should be given)* | | | | | | | | | | | |
| **TECHNOLOGICAL PARAMETERS** | | | | | | | | | | **OTHER PROCESS DATA** | |
| **DESIGNATION**  **(name)** |  |  | | | |  | |  | |  |  |
| **UNIT** |  |  | | | |  | |  | |  |  |
| **VALUE** |  |  | | | |  | |  | |  |  |
| Ważne zalecenia dotyczące zabiegu:  Important remarks regarding the task:  *This area should be filled out with machining strategies, measuring instruments (only if necessary), technological advices for operator and programmer.* | | | | | | | | | | | |
| Sheet designed by:………………………………………………. | | | | | | | date and signature | | | | |